

Technical Data Sheet
CYPOX ACTIVATOR 202-2
CYPOX ACTIVATOR 201-6

Product Description

Cypox Activator 202-2 and 201-6 speeds the curing of Cypox Bonders where low humidity levels or surface acidity may exist. This product is also used for fillet conditions or when gap filling between substrates. Cypox Activators can be pre-applied to the opposite surface from the adhesive or post applied to the adhesive joint by brush, pump sprayer, or dropper.

Curing Performance

The gap of the bond line will affect set speed. Smaller gaps tend to increase the speed. Activators can be applied to improve set speed but may also impair overall adhesive performance.

Storage

Products should be stored unopened in a cool, dry place out of direct sunlight

Physical Properties

Liquid

Base Compound	Acetone
Appearance	Colorless Liquid
Viscosity (cP @ 68°F)	1 cP
Specific Gravity (g/cc)	0.715
Flash Point (TCC)	-4°F
Shelf Life @40°F	12 months unopened
Percentage Volatiles (By weight)	100% @70°F
Boiling Point	N/D
Odor	Pungent
Vapor Density	Heavier than air

**For safe handling information on
this product, consult the Material
Safety Data Sheet, (MSDS)**

NOTE

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General Instructions

Surfaces to be bonded should be clean and dry. Dispense a drop or drops of Cypox Bonder to one surface only. Brush, spray, or wipe Cypox Activator on surface as needed. Can be pre-applied or post-applied to bond area. Let Cypox Activator evaporate if pre-applying.

NOTE: May adversely affect some plastics and other materials. **Test First.**